

Primer EPPEX CROSS

CERTIFICATE

State Registration Certificate № RU.01.PA.02.008.E.000319.03.21 from 23.03.2021.
System including primer «Eppex» and enamel «Polytex» undergone accelerated environmental tests in «LKP-Khotkovo-Test», LLC NPO «LKP» to confirm projected lifetime of the coating – 20 years.
Declaration of Conformance POCC RU A-RU.PA01.B.66148/21.

DESCRIPTION

Two component epoxy primer for steel and concrete surfaces.

FIELDS OF APPLICATION

EPPEX Cross primer based on zinc phosphate pigments with high anticorrosive efficiency is used as a primer or interlaminar coating in wet-on-wet systems (rapid overlap) with mechanical and / or chemical exposure. It can be used as an independent coating indoors. It is suitable both for new metal structures anticorrosive treatment and repair work. Thick-layer application is possible in one pass. The material can also be used as a primer layer for concrete surfaces anticorrosive coatings.
Best decorative effect of the coating in wet-on-wet systems is achieved with application of a wet film thickness up to 175 microns at viscosity of 18-25 seconds. Overlap with finishing materials should be carried out within 25-60 minutes at a temperature of 23-25⁰C.
Information on the material resistance to various media is available on request.
Main fields of application: oil and gas industry, power engineering, mechanical engineering, transport construction.

TECHNICAL DATA

Colour	Grey, reddish-brown, other colours - due to customer need	
Gloss	Matt	
Mass fraction of dry residue component A	70±5%(depending on the colour)	
Adhesion to metal (GOST 15140), no more	1 point	
Density component A	1,35±0,15 g/cm ³	
Density components A+B	1,30±0,15 g/cm ³	
Max. one layer thickness, viscosity 25 s	500 microns wet layer	
Dry volume residue	52±3%	
Dry film thickness and estimated consumption	Dry film thickness, microns	Estimated consumption, g/m ²
min	80	200
max	300	750
Open time to grade 3 at 20±2 °C, no more (wet film thickness 100 microns)	2 hours	
Wet-edge time for Polytex, EPPEX и ALURON materials with wet film thickness to 175 microns up to	25-60 min	
Hardener	EPPEX CROSS	
Readiness for operation	7 days	

Due to the wide range in color and / or gloss, this description is informative.
Certificate of quality is the document confirming the quality of each production lot



INSTRUCTION FOR USE

Metal surface should be abrasive blasted to grade 1 or 2 due to GOST 9.402 (Sa 2,5 or Sa 2 to ISO 8501-1:2007).
Cleaned surface must be free of dust and grease.
If the quality of surface preparation decreases, the service life and its operating performance may change.

CONDITIONS

Two component epoxy primer EPPEX CROSS is applied on the surface at the air temperature from +5°C to +35°C and relative humidity no more 80%.
Surface temperature should be 3° higher than dew point.

APPLICATION

Blending	The product is two component. Component A is a dispersion of pigments and anticorrosion filler in epoxy resin. Component B is a hardener solution. Mix the contents of the containers in the supplied proportions. After mixing, use within the specified pot life. <u>Mixing sequence:</u> The basis (component A) is mixed with a construction mixer. Then mixed hardener (component B) is added to the basis (component A) and thoroughly mixed with a construction mixer. Attention! Careless mixing or incorrect ratio can lead to uneven curing and painting film properties weakening.
Proportions	100:10 by weight 7:1 by volume
Pot life at 20°C, no less	5 h
Air-free spraying	Thinning: 5-30% Nozzle diameter: 0,011-0,017" Initial pressure: 120-180 atm
Air spraying	Operation viscosity: 18-60 s Thinning: 10-35% Nozzle diameter: 1,4-2,5 mm Initial pressure: 3,0-4,0 atm
Brush, roller	Can be recommended for small and hard-to-reach areas. Thin the primer depending on the working conditions when using brush.
Thinner	Formula thinner EPPEX
Cleaner	Formula thinner EPPEX, thinners of type P4, P5.
Finishing	Tubing, pistol and other spraying tools must be cleaned after using.
Cleaning	Wash the tools after using immediately. The frequency of washing depends on the amount of sprayed material, the temperature and the time since the shutdown, including any time lag.

PACKAGE SIZE

Metal euro bucket 21 l: basis 21 kg
Metal bottle 3 l: hardener 2,1 kg

STORAGE

Store in a tightly closed container in a closed dry room at a temperature from - 40 ° C to + 40 ° C, away from sources of ignition, protecting from mechanical damage, direct sunlight and moisture.

GUARANTEED STORAGE LIFE

EPPEX primer (component A) guaranteed shelf life is 24 months from the date of manufacture, EPPEX CROSS hardener (component B) guaranteed shelf life is 12 months from the date of manufacture, subject to the consumer's compliance with the rules of transportation and storage. After expire date shouldn't be used without tests.

HEALTH AND SAFETY

When painting work, use personal protective equipment (respirators, gloves, glasses, etc.). Work inside the room should be carried out with artificial (local, general) or natural ventilation. Use the primer only in places without sources of open fire and ignition. Avoid contact with skin or eyes. In case of skin contact immediately wipe with a rag or cotton swab, rinse thoroughly with soapy water, do not use solvents. In case of eyes contact rinse with clean water for at least 10 minutes, consult a doctor. In case of ingestion, consult a doctor.

Further Information



ООО «Полимер Экспорт»

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The recommendations above are based on our own research and our best knowledge but don't fully guarantee any particular case as it depends on the quality, friability and porosity of the base. The local working conditions and methods may vary and are beyond our control. Therefore we cannot be held responsible for the actual work on the site. The information is currently updating

